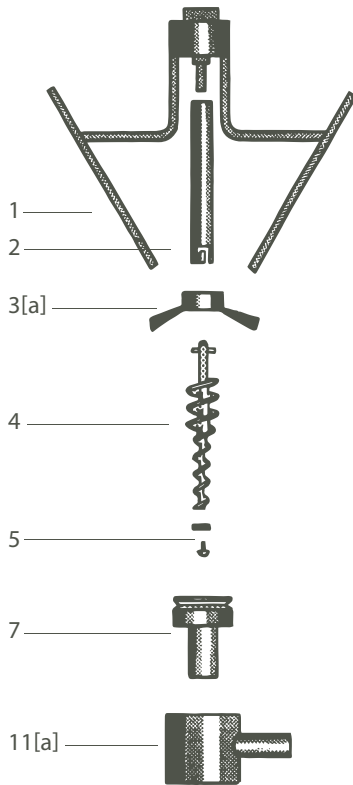


AUGER FILLING MACHINE PART IDENTIFICATION

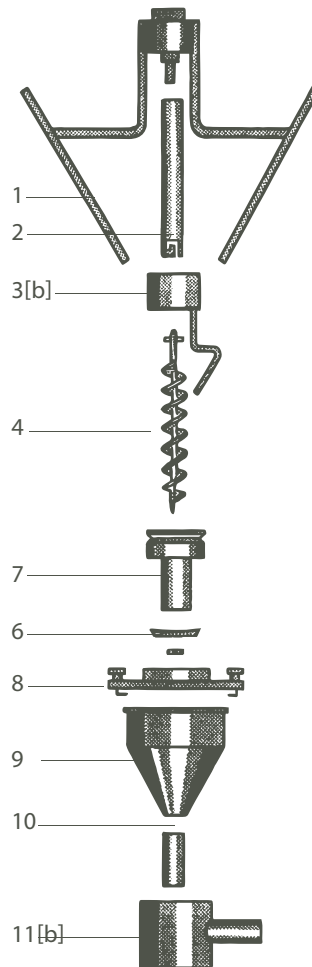
Use the following to locate and identify parts and tooling configurations used with auger filling machines. Free flow tooling is used with free-flowing powders such as granulated sugar, salt, bread crumbs, etc. Non free flowing tooling is used for products such as bakery mixes, carbon, talcum powders, etc.

NON FREE-FLOWING PRODUCTS



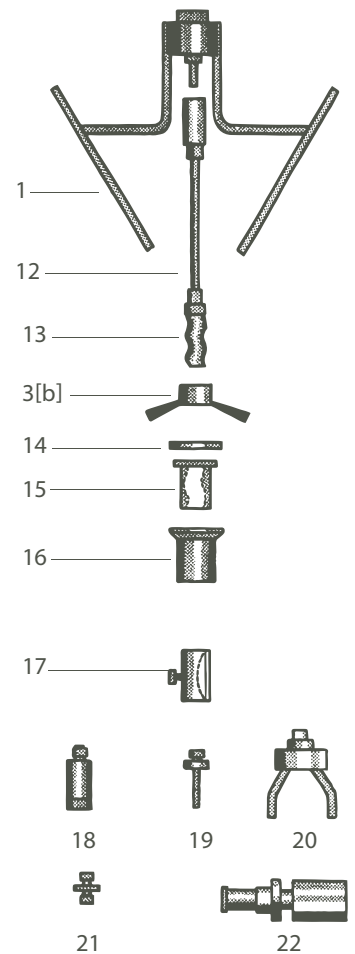
1. Slow speed agitator blade(s)
2. Auger Shaft
3. High speed agitation blades
 - a.) 'D' Blade
 - b.) A3 Blade
4. Auger
5. Drip washer with left hand threaded screw
6. Spinner plate with left hand

FREE-FLOWING PRODUCTS



7. Funnel
8. Collector Funnel
 - a.) Clamp
 - b.) Cover
9. Collector Funnel
10. Nozzle
11. Dust Shroud
 - a.) Removable Dust Shroud
 - b.) Dust Shroud

LIQUIDS/CREAMS/PASTES



20. Manifold
21. Adapter
22. Piston suck-back

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