

# VERTICAL FORM-FILL-SEAL AUGER FILLERS

In addition to the supply of augers, funnels, and other accessories; Auger Fabrication can supply complete auger filling assemblies for use with Vertical Form-Fill-Seal (VFFS) equipment. Auger Fabrication's extensive experience in this field can accommodate all types and configurations of VFFS machines. Use this page to specify an auger filling assembly for your equipment. Additional details or other, special requirements can be sketched on the worksheet at the end of this catalog.

## SPECIFYING INFORMATION:

VFFS (Manufacturer/Model): \_\_\_\_\_

Product: \_\_\_\_\_

Amount of Fill: \_\_\_\_\_

Pouch Size: \_\_\_\_\_

Production Rate: \_\_\_\_\_

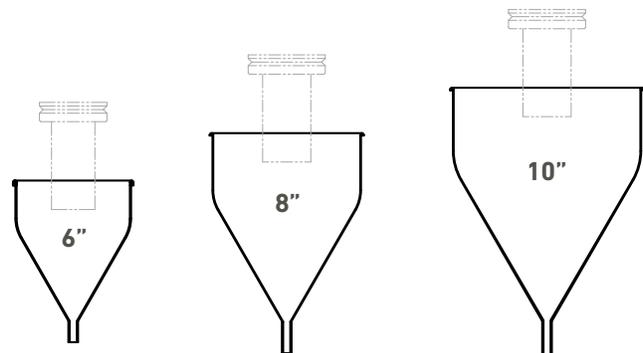
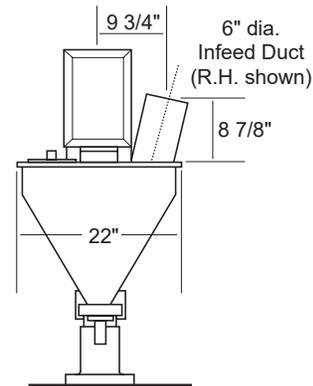
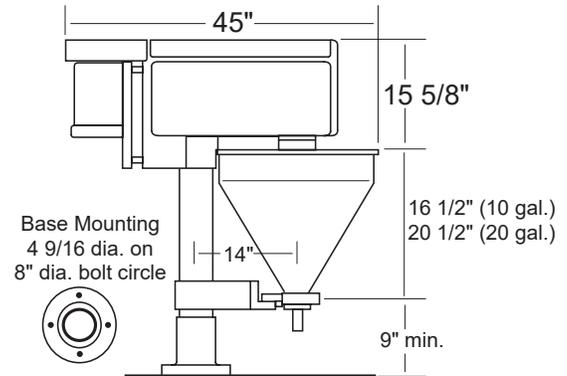
Accuracy: \_\_\_\_\_

Funnel Depth: \_\_\_\_\_

Forming Tube (I.D.): \_\_\_\_\_

Collector Funnel Height: \_\_\_\_\_

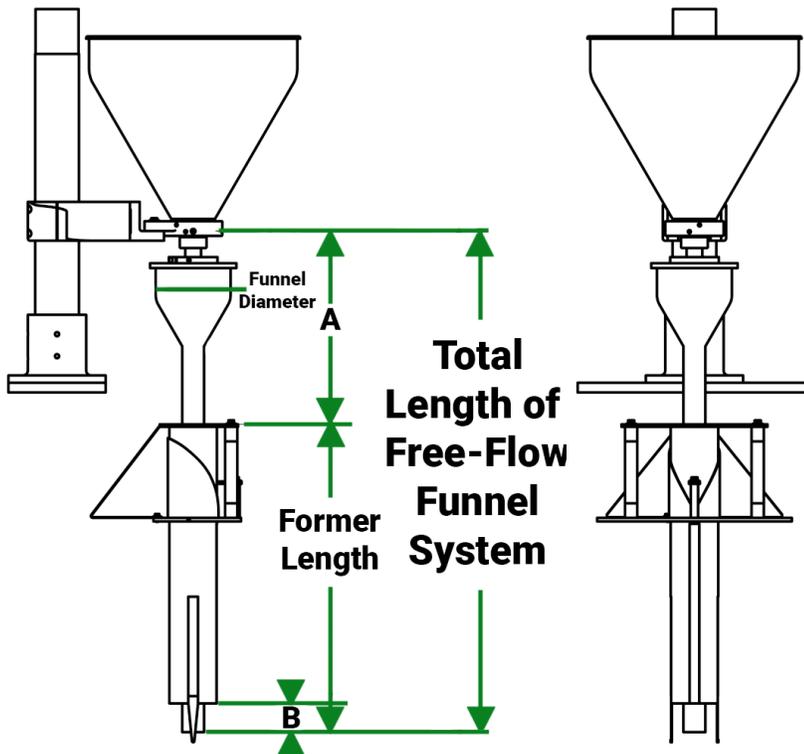
Collector Funnel Diameter	A Dimension
6"	13" Minimum
8"	16" Minimum
10"	17" Minimum



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## FREE FLOW TOOLING

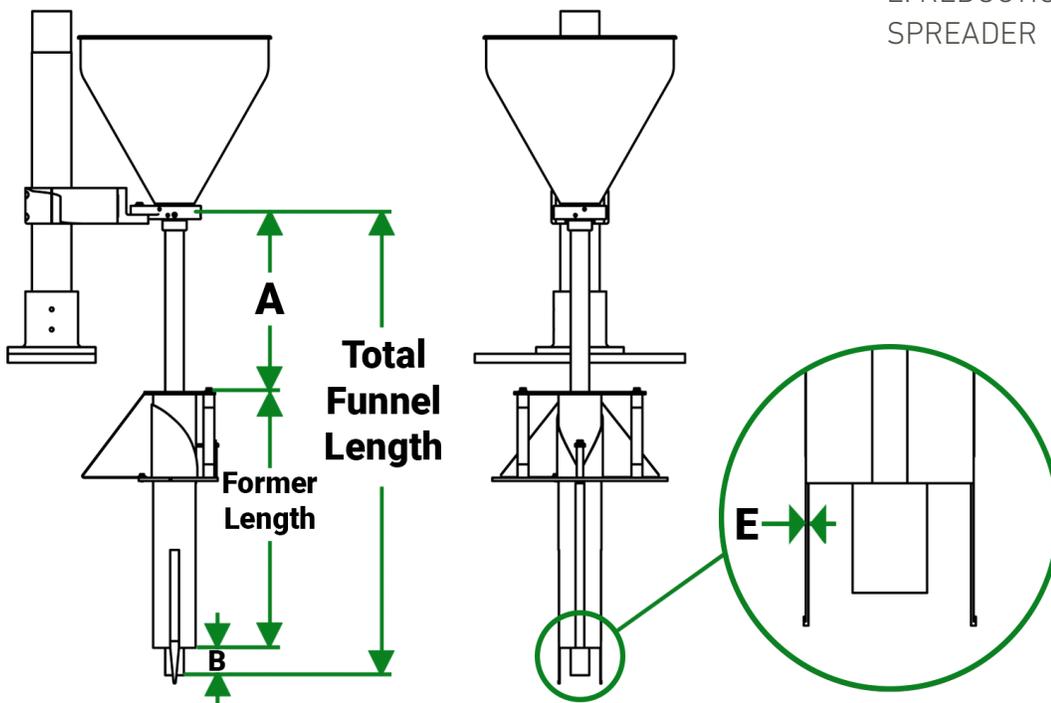


### !!! IMPORTANT !!!

Minimum inner diameter of former tube must be specified, including any reduction due to bag spreaders

- A: LENGTH FROM HOPPER OUTLET TO TOP OF FORMER TUBE
- B: DESIRED LENGTH OF PROTRUSION OUT BOTTOM OF FORMER TUBE
- E: REDUCTION IN I.D. DUE TO BAG SPREADER

## NON FREE-FLOWING TOOLING



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